

# 4 X 4 POWER & FREE SYSTEMS

WEBSITE

[www.hawkesgroup.com.au](http://www.hawkesgroup.com.au)

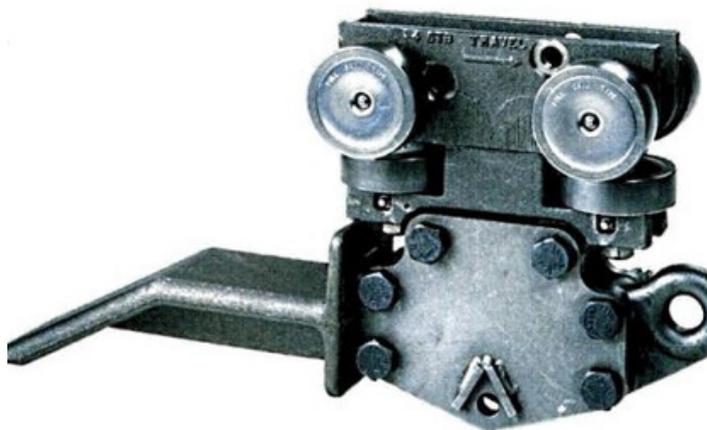
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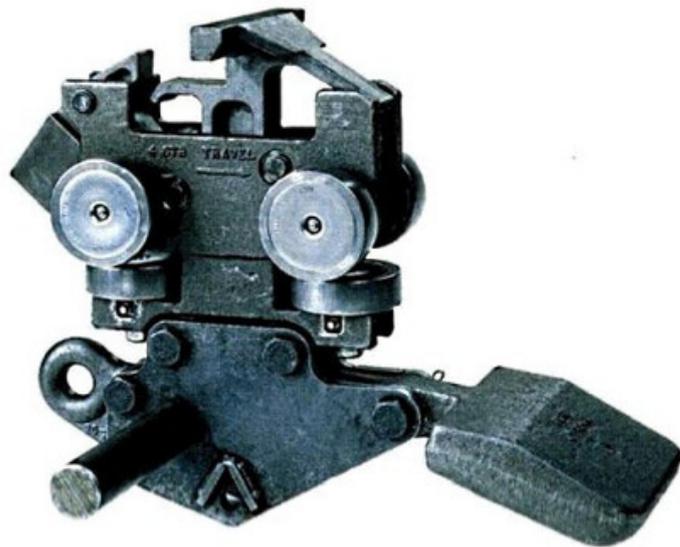
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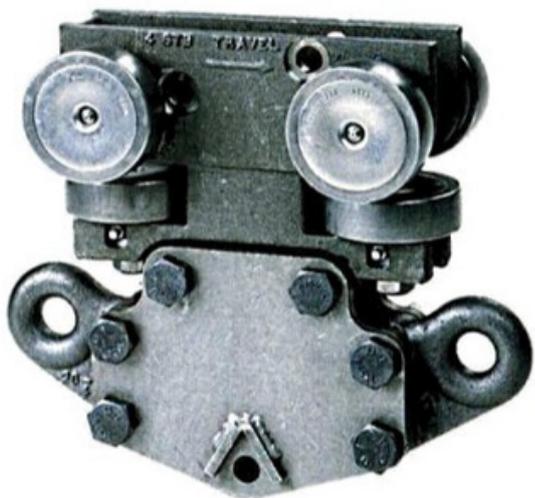
## TRAILING



## LEADING



## INTERMEDIATE



## PUSHER DOG



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## **FREE TROLLEY ASSEMBLY**

The Free Trolley assembly utilizes wide, butterfly type pushers for chain to chain transfer. All guide and carrying wheels are sized to permit reduced spare parts stock and furnished sealed or open.

With all load wheels and side guide wheels bolted to the trolley casting, maintenance personnel are able to field repair the assemblies, eliminating full trolley replacement costs and extended production downtime.

The free trolleys are rated for loaded capacity equal to a 5" thereby allowing the system to handle greater weights than any other 4x4x4 conveying system in the U.S.

All movable parts of the assembly are removable and may be field repaired easily. All contact parts are hardened and machined utilizing state-of-the-art computer-controlled CNC machines.

## **CHAIN PUSHER DOG**

Built with butterfly design utilizing special extended hardened chain assembly pin. Forged and hardened to exceed the limits of the chain itself.

## **CHAINS**

All transport chains are drop forged, rivetless, X-458 high strength and manufactured under strict Codes and Standards.

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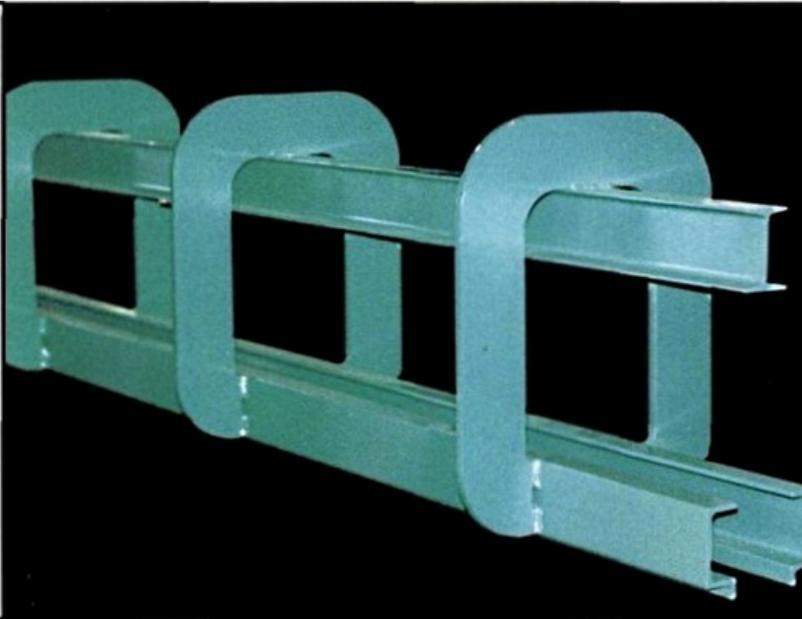
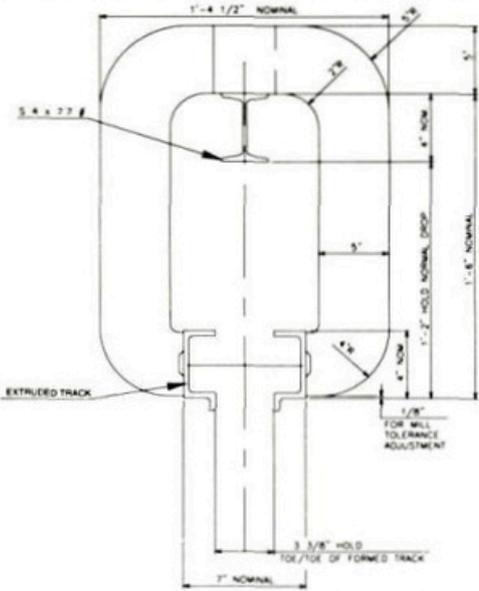
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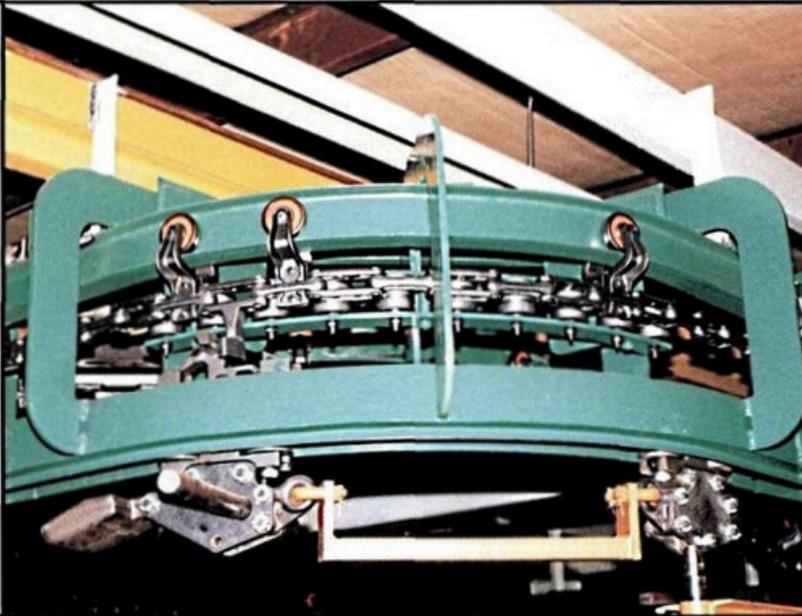
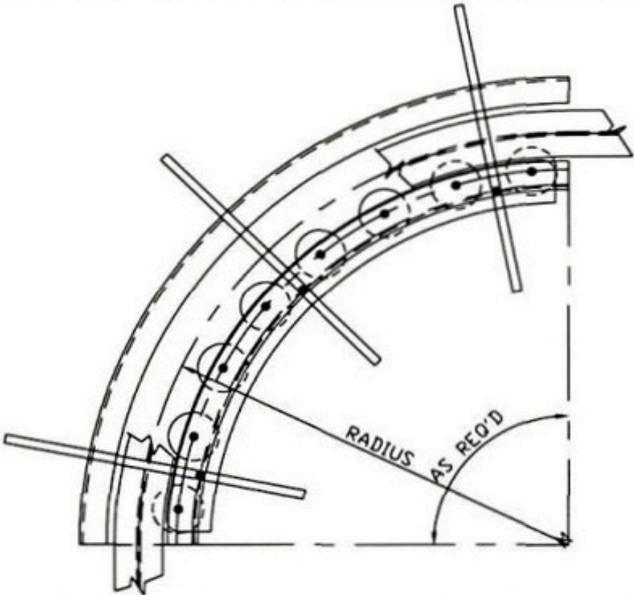
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## TRACK



## HORIZONTAL TURN



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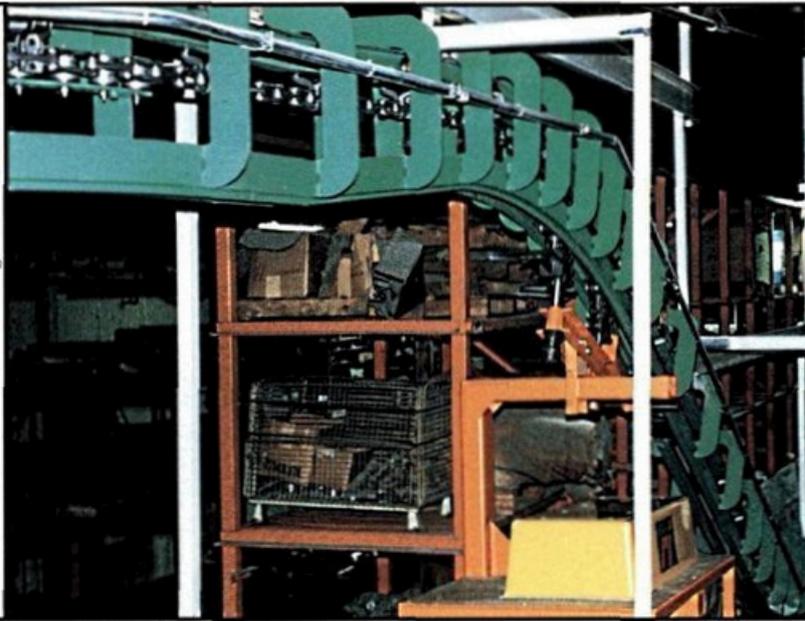
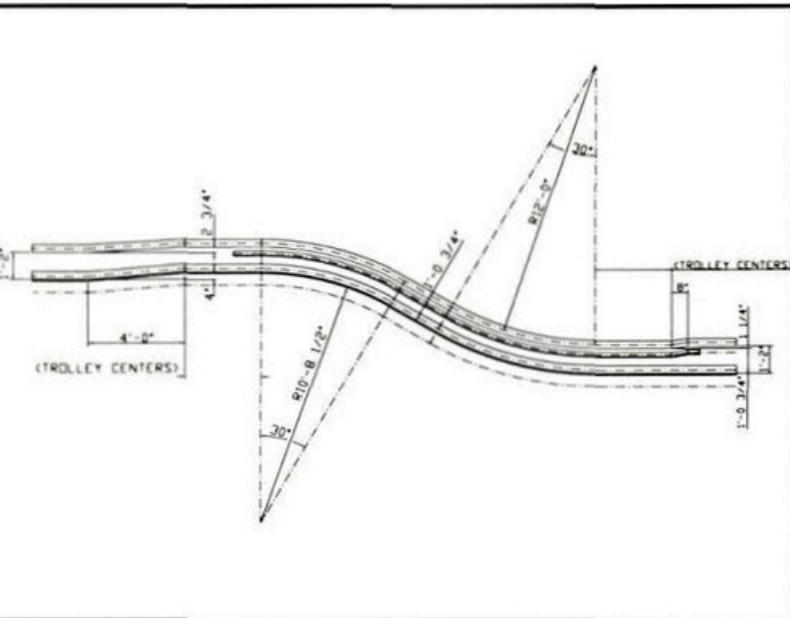
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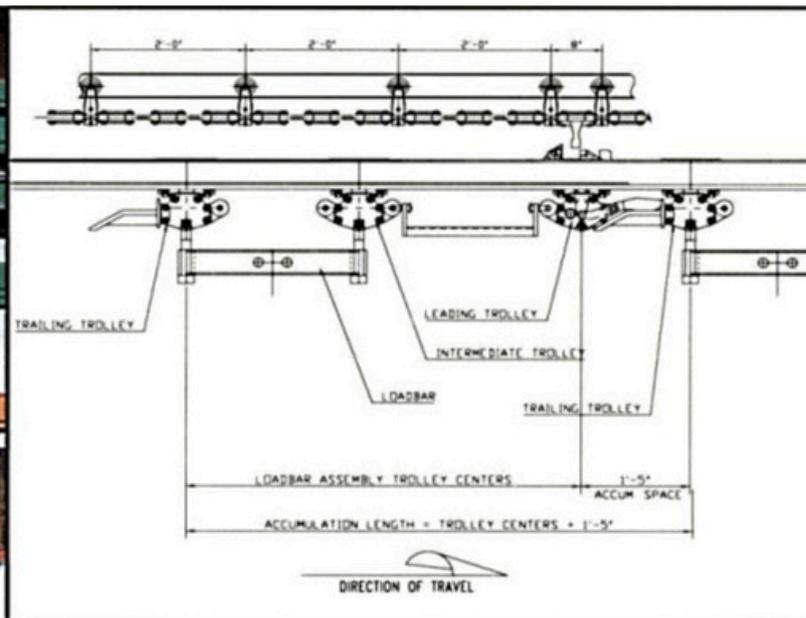
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## VERTICAL CURVE



## ACCUMULATION



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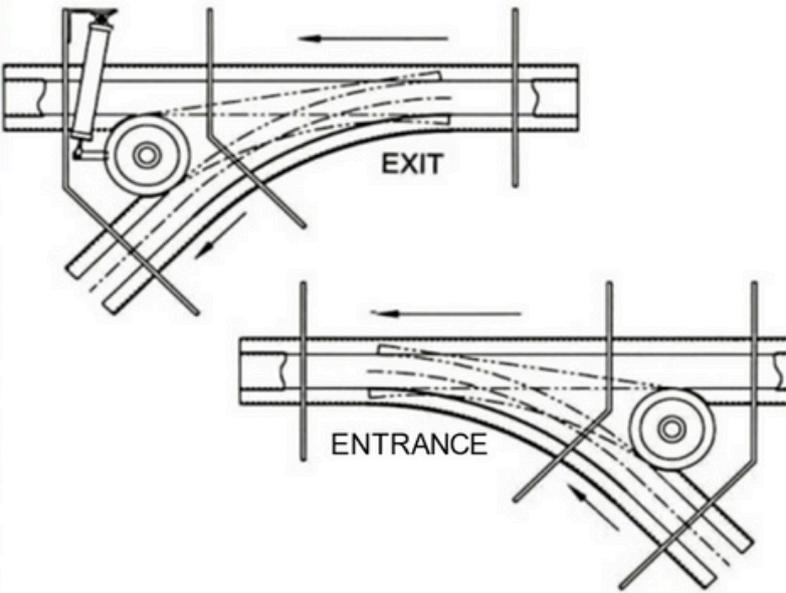
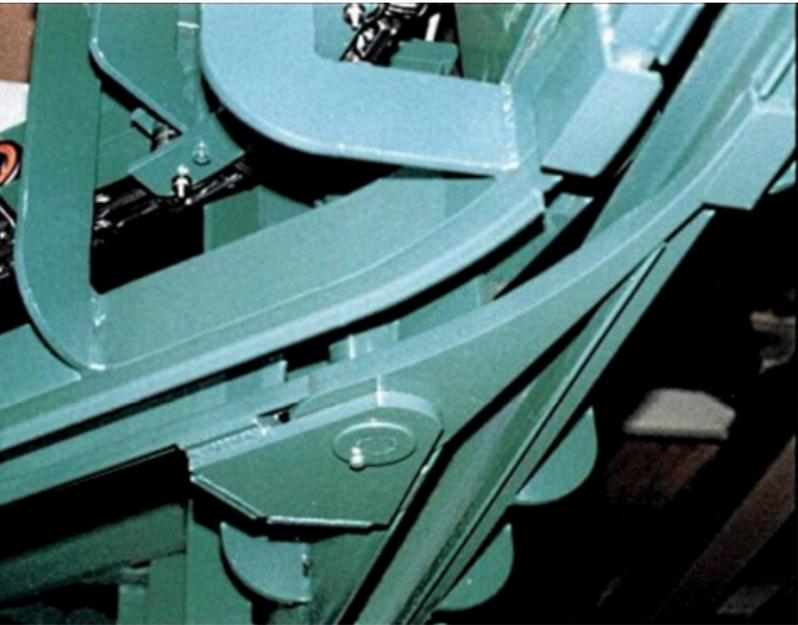
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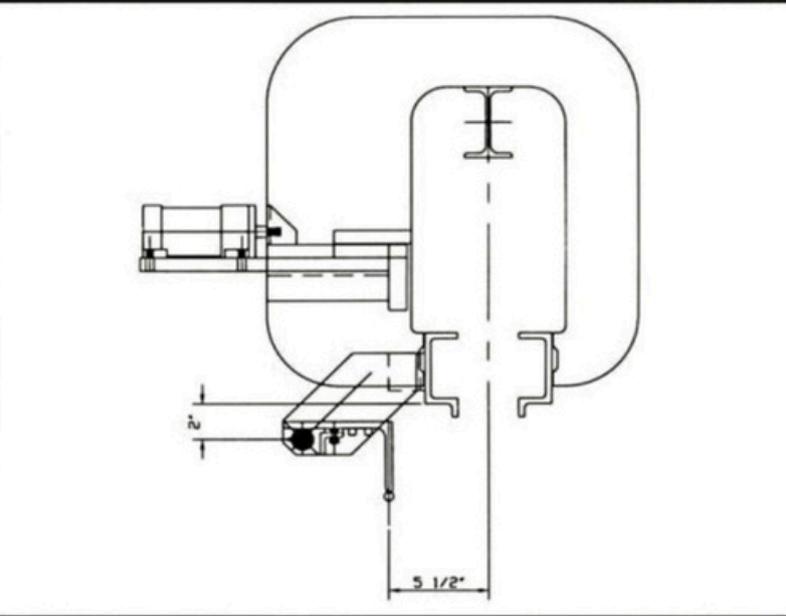
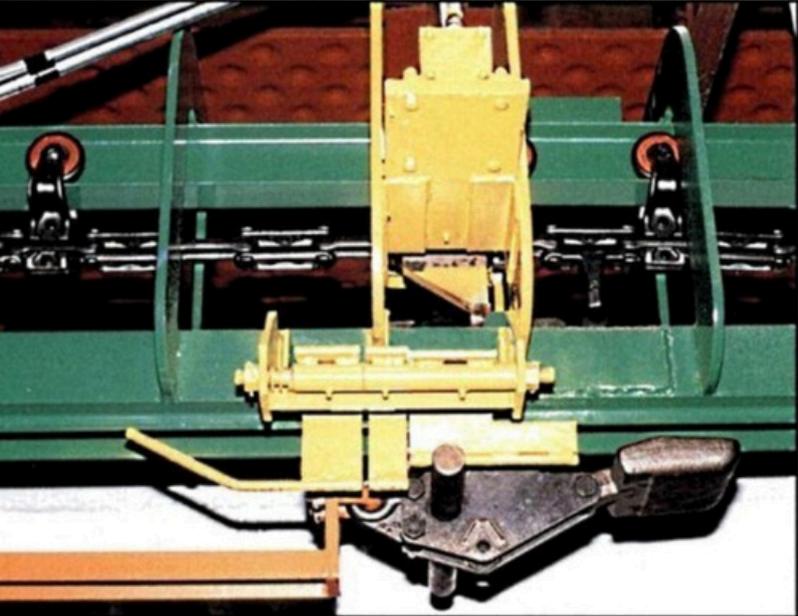
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## SWITCH



## STOP



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